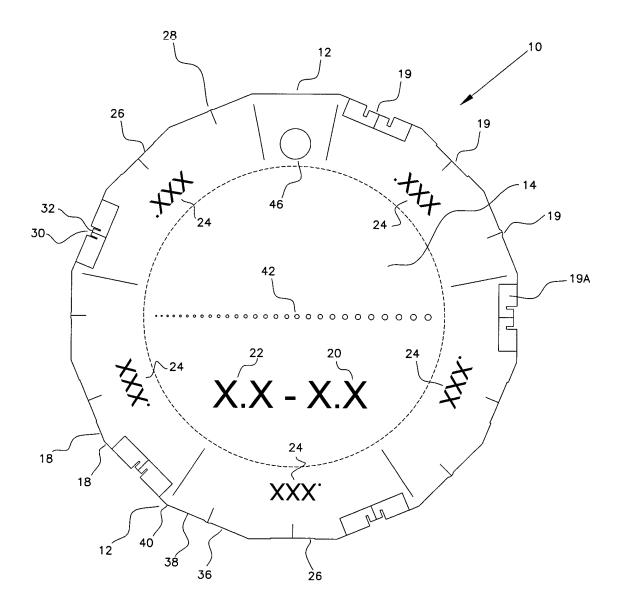
FIG.1



19 FIG.2 FIG.3 .XXX 30 FIG.4

FIG. 4A

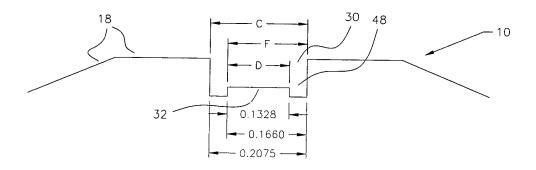
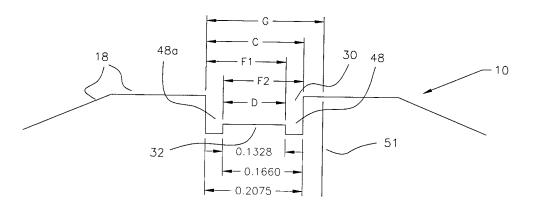
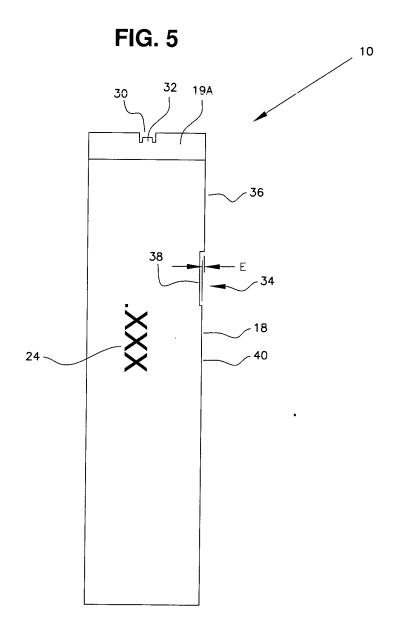


FIG. 4B





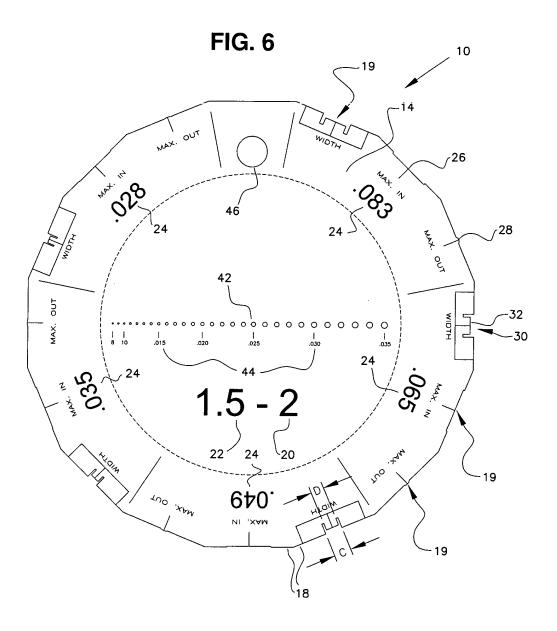


FIG. 7A

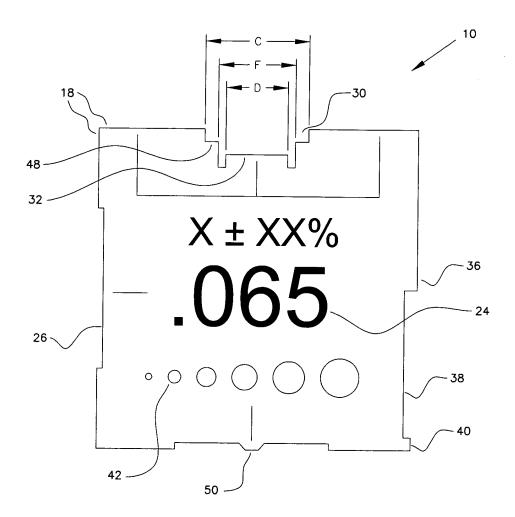
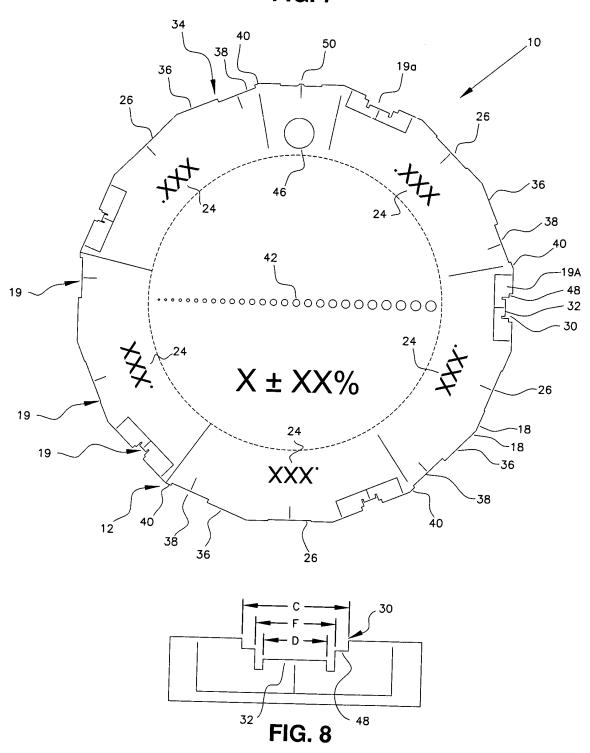
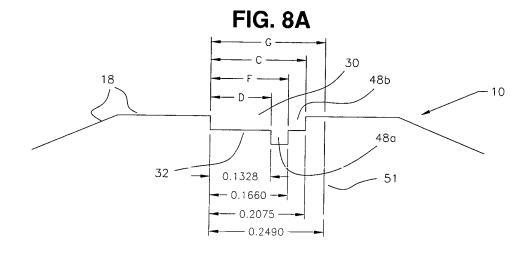
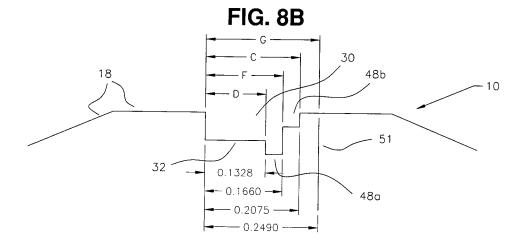
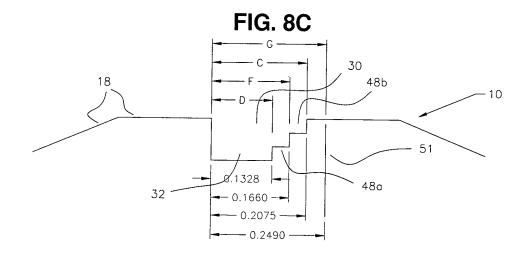


FIG. 7









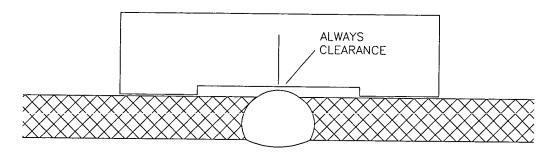
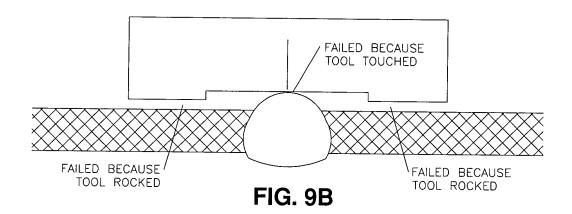


FIG. 9A



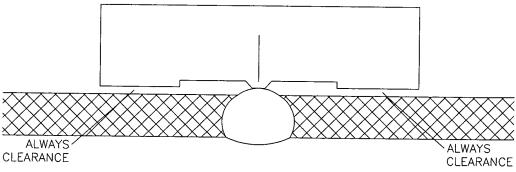


FIG. 10A

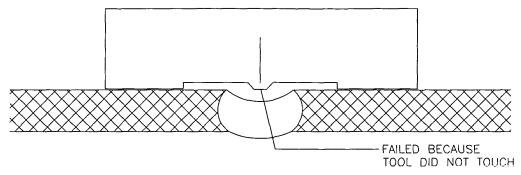


FIG. 10B

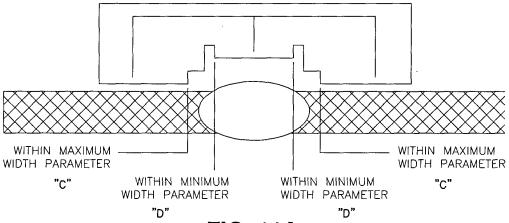


FIG. 11A

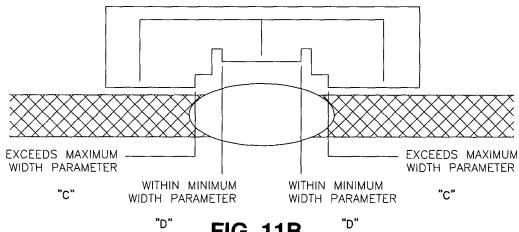


FIG. 11B

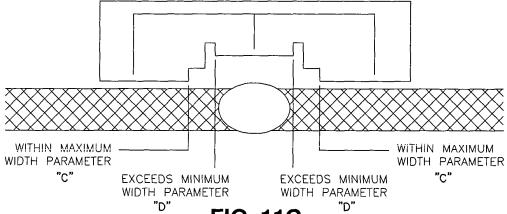
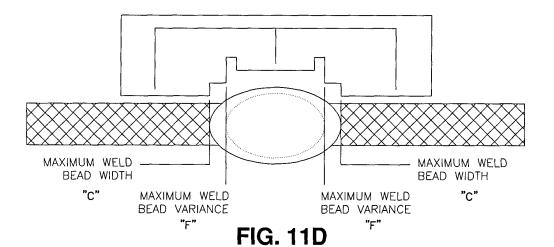


FIG. 11C



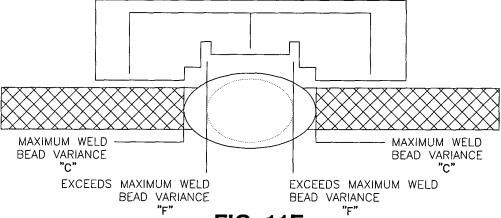


FIG. 11E

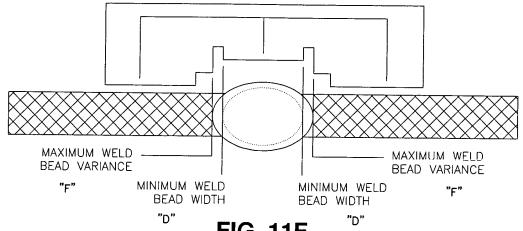
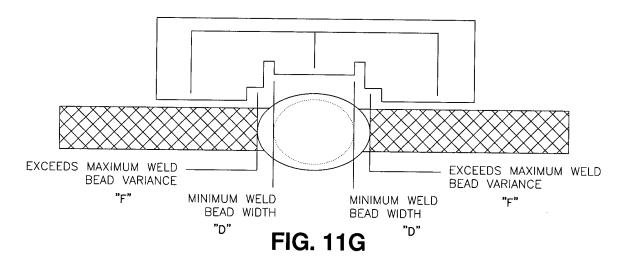
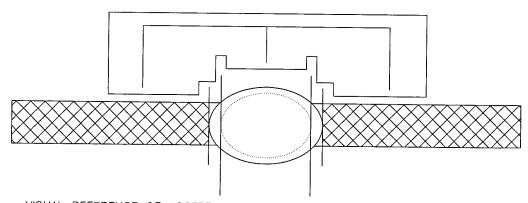


FIG. 11F





VISUAL REFERENCE OF ACCEPTANCE WITHIN MAXIMUM VARIATION OF WELD BEAD

FIG. 11H

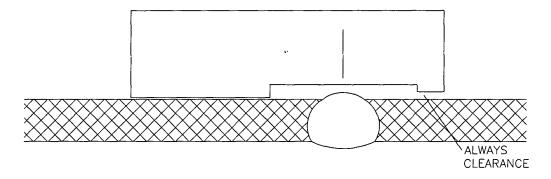


FIG. 12A

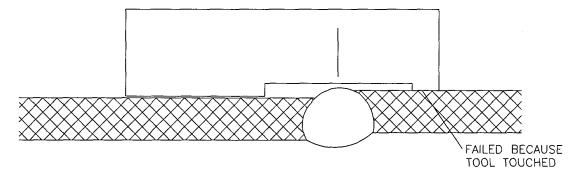


FIG. 12B

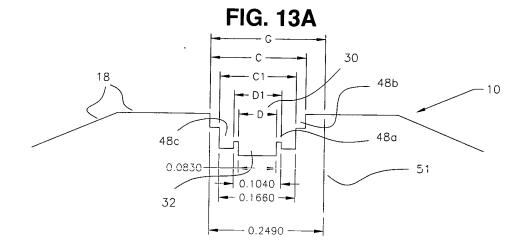


FIG. 13B

18

C1

C1

A8b

10

32

0.0830

0.1040

0.1660

0.2075

0.2490

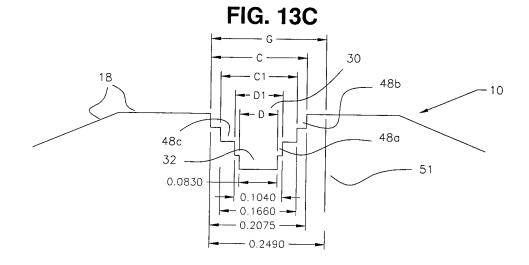


FIG. 14A

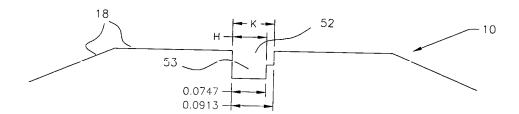


FIG. 14B

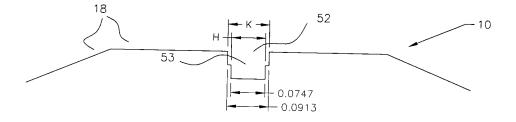


FIG. 15

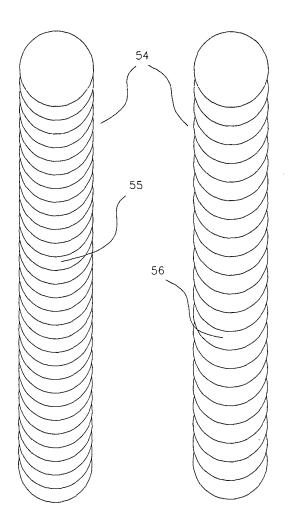
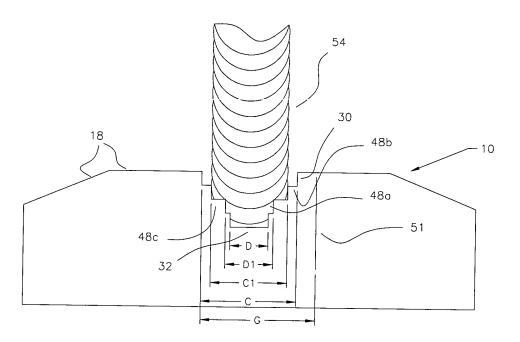


FIG. 16A



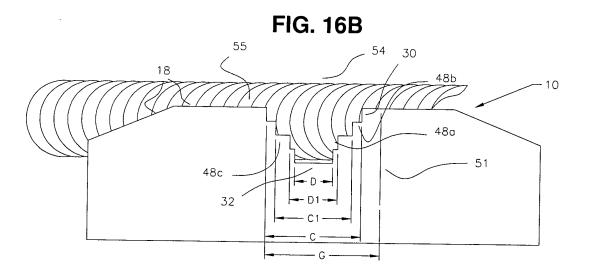


FIG. 16C

